



**CONSTRUCTION NOTES**

ALL WELDED ONE PIECE CONSTRUCTION - WHEELS TO BE BOLTED IN PLACE AT THE FACTORY.

STEEL DETERMINED BY PROJECT WIND LOAD CRITERIA

HINGES: # SPF-108A (3) BARREL 5/8" LONG CONTINUOUSLY WELDED TO DOOR FRAME.  
**NOTE: HINGES MUST BE WELDED TO STEEL FRAME OF BUILDING**

LOCKING MECHANISM: SINGLE HANDLE TO LOCK RH DOOR BOTH AT TOP AND BOTTOM. PROVIDE (2) LOOSE SLEEVES FOR CONTRACTOR TO INSTALL INTO FLOOR AND TOP HEADER. **LOCKING PINS 1" Ø C1018 CRS.** LH DOOR TO HAVE A MAINJAL FLOOR PIN TO LOCK THE LEAF IN THE OPEN POSITION.

SAFETY CHAINS: HIGH STRENGTH 7mm GRADE 80 CHAIN APPROX. 10'-0" LONG FOR EACH DOOR LEAF. PROVIDE EACH CHAIN WITH (1) HASP WELDED TO TOP OF DOOR LEAF & ONE SHIPPED LOOSE. SHIP (2) #3923719 LOAD RATED SPRING SNAPS LOOSE WITH EA. CHAIN

CLOSING ANGLE: 3X3X1/4 VERTICAL ANGLE WELDED TO RH DOOR LEAF

PULL HANDLE: 3/4" Ø STEEL ROUND WELDED TO VERTICAL STILE ON LH DOOR

WHEELS: BOLT BLACK PHENOLIC RIGID WHEEL TO BOTTOM OF EACH DOOR

PAINT: RED OXIDE

WEATHERSEAL: BOTTOM OF DOORS TO HAVE 6" EPDM. TOP AND ONE SIDE OF DOORS TO HAVE 1" BULB TYPE SELF ADHESIVE SEALS. **SHIP LOOSE**

TURNBUCKLE ASSEMBLIES: (2) 1/2" DIA. - EACH IS COMPRISED OF ONE LONG & ONE SHORT ROD WITH TURNBUCKLES AND MOUNTING HARDWARE. INCLUDED ARE TWO WELDED CORNER MOUNTS  
 NOTE: ONE END HAS LEFT HAND THREADS FOR THE TURNBUCKLE.

**WELL BILT INDUSTRIES**  
 TEL: 352-528-5566 FAX: 352-528-5614  
 CUSTOMER: **TYPICAL**  
 PROJECT: SWING DOOR SPECIFICATIONS

APPROVED:	DATE:	EST. WEIGHT PER LEAF:	ACT. WEIGHT:
REVISED:	DATE:	WIND LOAD:	
DRAWN: S. WILLIAMS	DATE: 06-25-07		